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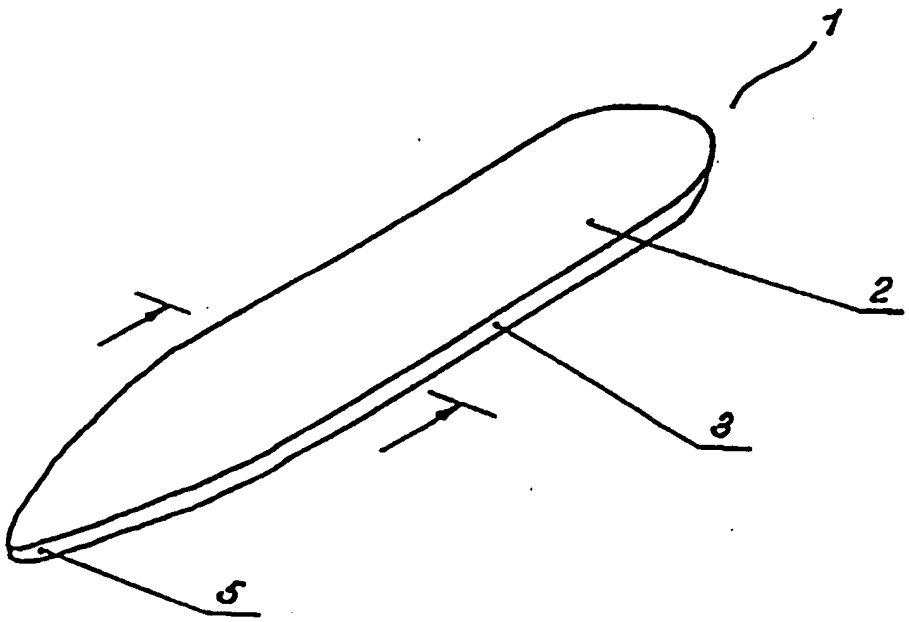

(57) Abstract

The file, the body (1) of which is provided on at least part of its surface (2) with a roughness varying from 10 to 100 μm, is of flat, pressed or hardened glass. The file can have a variety of geometrical shapes and cross sections.